












Date: Friday, 1/6/2006 7:47:20 AM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: SPACEPOD FLOOR
Job Number	: 25404		
Estimate Number	: 10092		
P.O. Number	: N/A	Part Number	: D31871
This Issue	: 1/6/2006 S.O. No. : N/A	Drawing Number	: D3187 REV. B
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A Type : PURCHASED PARTS	Drawing Revision	: B
Previous Run	: N/A	Material	: N/A
Written By	: SEE COMMENT BELOW	Due Date	: 1/21/2006
Checked & Approved By	: SEE COMMENT BELOW	Qty:	20
Comment	: Est: C 05.04.14 Now a purchased part KJ/JLM	Um:	Each
Additional Product			
Job Number: 			
Seq. #:	Machine Or Operation:	Description :	
1.0	PG	PURCHASING	
			
Comment: PURCHASING Issue P/O: 00000349 <i>1/6/06</i> Email or Ship DXF file to vendor Laser Cut flat pattern per Dwg D3187 Possible Supplier: GFI Material release note is required			
2.0	D31871F	Spacepod Floor	
			
Comment: Qty.: 1.0000 U(s)/Unit Total: 20.0000 U(s) SPACEPOD FLOOR			
3.0	PACKAGING 1	PACKAGING RESOURCE #1	
			
Comment: PACKAGING RESOURCE #1 Recieve & Inspect for Transit Damage Ensure Material Release Note is attached			
4.0	QC6	DIMENSIONAL CHECK	
			
Comment: DIMENSIONAL CHECK			
5.0	PACKAGING 1	PACKAGING RESOURCE #1	
			
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: _____			

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: Q Date: 06/02/02
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Friday, 1/6/2006 7:47:20 AM
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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SPACEPOD FLOOR

Job Number: 25404

Part Number: D31871

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

595 06/02/02 (20) SP 06/02/02

Job Completion



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



180 AVENUE LABROSSE
POINTE-CLAIRE, QUÉ., CANADA H9R 1A1
TÉL.: (514) 630-4877 - FAX: (514) 630-4849

GFI est une division de Thomas & Betts Fabrication Inc. / GFI is a division of Thomas & Betts Manufacturing Inc.

VENDU À / SOLD TO

DART AEROSPACE LTD
1270 ABERDEEN ST.
HAWKESBURY, ON, K6A 1K7



BON DE LIVRAISON - SHIPPING MEMO

DATE DE LIVRAISON SHIPPING DATE	N° BON DE LIVRAISON SHIPPING MEMO NO
2006/01/24	0329395

EXPÉDIÉ À / SHIPPED TO

DART AEROSPACE LTD
1270 ABERDEEN ST.
HAWKESBURY, ON, K6A 1K7

CODE DE CLIENT CUSTOMER CODE		N° DE CONTRAT JOB NO	N° COMMANDE PO NO	VIA SHIP VIA
DART GFI-0299		J0137770	PO00000349	
QUANTITÉ QUANTITY	VOTRE N° DE PIÈCE YOUR PART NO	DESCRIPTION		
20	D3187-1	SPACEPOD FLOOR MATERIAL CERTIFICATION REQUIRED		

TOUTES LES RÉCLAMATIONS DOIVENT ÊTRE FAITES EN DEDANS DE 5 JOURS DE LA RÉCEPTION
ALL CLAIMS MUST BE MADE WITHIN 5 DAYS OF RECEIPT OF GOODS.

RECU PAR / RECEIVED BY

CERTIFICATE OF COMPLIANCE
CERTIFICAT DE CONFORMITE



Membre de / A Member of **Thomas & Betts**

180 LABROSSE AVENUE
POINTE CLAIRE, QC
H9R 1A1

DART AEROSPACE LTD
1270 ABERDEEN ST.
HAWKESBURY, ON K6A 1K7

CERTIFICATE NO. 1 OUR JOB NO J0137770 SHIPPING MEMO 0329395

ITEM	QUANTITY	PURCHASE ORDER	PART NUMBER	REV	NAME	DWG ISSUE
	<u>20 PCS</u>	<u>PO00000349</u>	<u>D3187-1</u>		<u>SPACEPOD FLOOR</u>	<u>B</u>
MATERIAL		SUPPLIED BY			MAT. REL. NO.	
<u>AL 6061-T6 (QQ-A-250/11)</u>		<u>SAMUEL SPECIALTY / CORUS ALUM</u>			<u>59820 ATT'D</u>	

	PROCESS	PROCESSOR	RELEASE NOTE #
1			
2			
3			
4			
5			
6			
7			
8			
9			

WE HEREBY CERTIFY ALL THE PARTS COVERED BY THIS CERTIFICATE HAVE BEEN MANUFACTURED FROM MATERIAL SUPPLIED ON RELEASE NOTE SHOWN ABOVE AND THAT ALL PARTS HAVE BEEN INDIVIDUALLY INSPECTED AND CONFORM TO THE DRAWINGS AND PURCHASE ORDER REFERENCED ABOVE.

DATE 25 JANUARY 2006

G.F.I. Q.C. REP. Saltore Hanter



Handwritten signature
06-01-31



Programme d'Assurance Qualité Enregistré / Registered Q.A. Program
ISO 9001:2000 AS9100

LETTRE DE CONFORMITÉ - LETTER OF COMPLIANCE

Date: 13 JANVIER 2006

Company Name: G.F.I. Division of Thomas & Betts limited
Address: 180 avenue Labrosse
City: Pointe Claire, Qué.
Zip Code: H9R 1A1

du client: 59820
Customer's order #:

de commande SSMQ: 850303
SSMQ's Order #:

La présente est pour certifier que le matériel détaillé ci-dessous est conforme aux exigences de votre commande et des normes du grade tel que décrit:

The following is to certify that the material listed below meets your order requirements and grade standards as described:

Notre/Our Item #	# de pièces/ # of pieces	Épaisseur/Grandeur Gauge/Size	Alliage/Trempe Alloy/Temper	Spécification / Specification	Lot/Heat
1	10	.050" X 48" X 144"	6061 T6		7143601

Bien à vous,
Yours truly,



Nicole Griffiths

Commis à l'administration.
Administration Clerk.

DOC : V/0080155614

DATE : 2005-05-25

PROD. REF. : 0000177224/002

NRBST : 61100/02

PAGE : 1/ 1

INSPECTION CERTIFICATE



CUSTOMER : CORUS ALUMINIUM ROLLED PRODUCTS US

475 N. MARTINGALE ROAD, SUITE 400
SCHAUMBURG 60173 USAYOUR ORDER NUMBER : PO4017 (Samuel's PO# A16066)
OUR ORDER NUMBER : 61100/02
DOCUMENT NUMBER : V/0080155614Corus Aluminium N.V.
A. Stodelaan 87, 2570 Oudel - Belgium
Tel. 32 (0)15 30 21 11 - Fax 32 (0)15 30 27 94DESCRIPTION : ALU SHEET (STENC.) AA 6061-T6 AMS-QQA-250/11 AMS 4027M ASTM B209-04
DIMENSIONS : 144" X 48" X .05"
ARTICLE NO.:COIL
NUMBERCAST
NUMBER

CHEMICAL COMPOSITION (%)

	MIN	SI	FE	CU	MN	MG	CR	TI	ZN
	MAX	0,40		0,15		0,8	0,04		
		0,8	0,7	0,40	0,15	1,2	0,35	0,15	0,25
001	7143601	0,67	0,4	0,21	0,09	1,0	0,15	0,02	0,02

OTHERS : EACH :
TOTAL : MIN 0,05 MAX
MIN 0,15 MAX

MECHANICAL PROPERTIES

TEST-
NUMBER1 N/MM2 = 1 MPA = 0,1 HBAR = 0,102 KG/MM2 = 0,145 KSI
/A = REAR END /M = MIDDLE /V = FRONT END /O = RANDOM SAMPLING

	MIN	RM	RP02	A
	MAX	KSI	KSI	%
		42	35	10
001	/A	48	41	14
001	/M	48	42	14
001	/V	48	41	14

HEAD OF LABORATORY,
XAVIER SCHELTJENS

D 480381
382
383